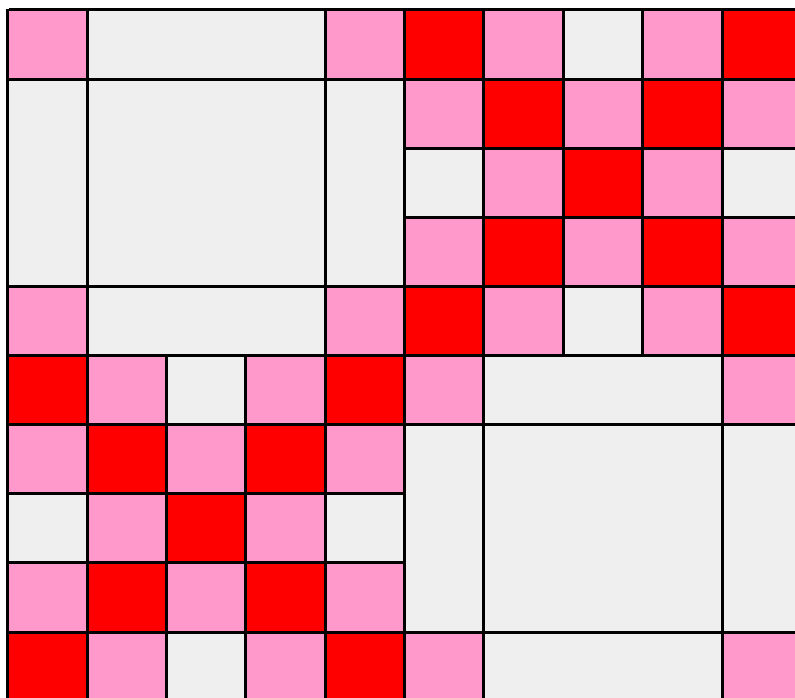


Double Irish Chain Medallion Quilt Top

Queen Size

These instructions make twenty 15" blocks, which are comprised of four 7.5" blocks each, as shown. Instead of making one block at a time, we are mass-producing all the pieces. You will not see a finished block until near the end. But the job will go much faster!



Materials:

Rotary Cutter
Cutting Mat
Sewing machine

Fabric:



2.5 yards White or neutral (used most)
1.25 yards Secondary color (used least)
2 yards Primary color
Two large spools of thread

Notes:

All sewing is done with 1/4" seam allowance.
Using masking tape, mark your 1/4" seam allowance right on your sewing machine with about 7 layers, so you can let it guide your fabric, and give you PERFECT seams.
Each time you press seams, press the backside first, and then the front side.
Be sure to press seams all the way open; this was the only cause of any problems aligning pieces.
If pressing is done as instructed, then pieces will practically interlock when you sew them together.
You may need to sometimes gently force interlocking so that corners meet perfectly.



Step 1. Cutting

	For 1 Block	For 20 Blocks	Size Inches	
Color 1	4	80	2 x 8	
5 Fat Quarters (1.25 Yards)				
	1	20	2 x 4	
(This can be a different color, if desired. It is the center.)				

For the eighty 2" by 8": Using 4 fat quarters, fold in half lengthwise, then in half again so that your folded piece measures approximately 9" by 11". Cut the 11" width into five 2" widths, then cut those into 8" strips.

For the twenty 2" by 4": Using 1 fat quarter, fold in half lengthwise, then in half again. Cut three 2-inch widths. Then cut them to 8" length. Cut 10 of the 8" lengths in half.

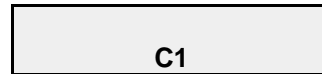
Color 2	7	140	2 x 8	
8 Fat Quarters (2 Yards)				
	2	40	2 x 4	

For the 140 2" by 8": Using 7 fat quarters, fold in half lengthwise, then in half again so that your folded piece measures approximately 9" by 11". Cut the 11" width into five 2" widths, then cut those strips to 8" long.

For the forty 2" by 4": Using 1 fat quarter, fold in half lengthwise, then in half again. Cut into five 2" widths, then cut those strips to 8" long, then cut in half again to 4".

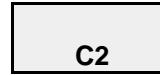
Color 3
2.5 Yards

1 20 2 x 8



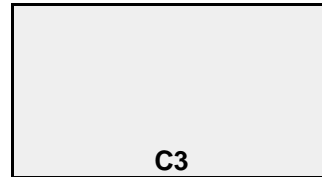
For the twenty 2" by 8": Using 1 fat quarter, fold in half lengthwise, then in half again. Cut five 2" widths, then cut those lengths into 8" strips.

2 40 2 x 4



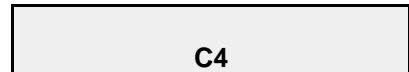
For the forty 2" by 4": Using 1 fat quarter, fold in half lengthwise, then in half again. Cut into five 2" widths, then cut those strips to 8" long, then cut in half again to 4".

1 20 5 x 8



For the twenty 5" by 8": Using two fat quarters, fold in half lengthwise, then in half again. Cut to 10" by 8", then cut those in half into two 5" by 8". Use one more folded fat quarter and cut a 5" width. Cut to 8" long.

2 40 2 x 10

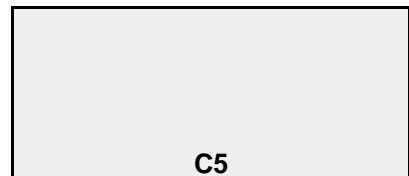


Take a 1.5-yard piece of fabric and fold it in half lengthwise. Fold it in half again *the same way*.

From this yardage, cut ten 2" widths, and five 5" widths.

For the forty 2" by 10": Cut the 2" widths to 10" long.

1 20 5 x 10



For the twenty 5" by 10": Cut the 5" widths to 10" long..

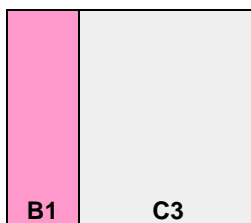
Step 2. Sewing

Piece F
F1

Sew B1 to C3
Use all C3s
Press toward B1

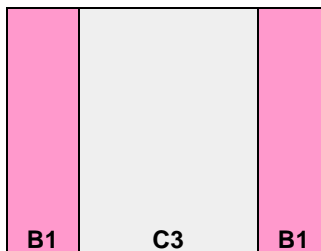
Making:

20

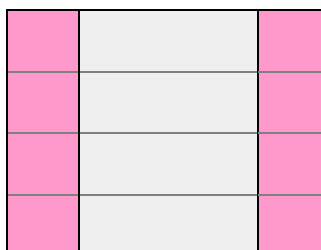


Sew B1 to C3/B1
Use all C3/B1s
Press toward B1

20

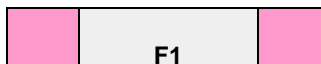


Cut at 2" intervals



Completed Piece F1

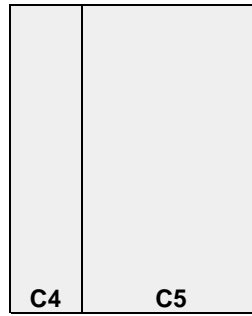
80



F2

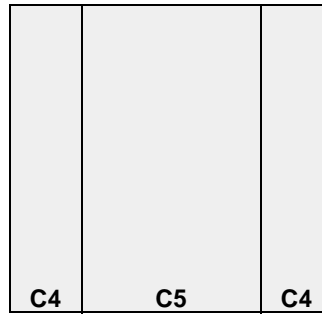
Sew C4 to C5
Use all C5s
Press toward C5

20

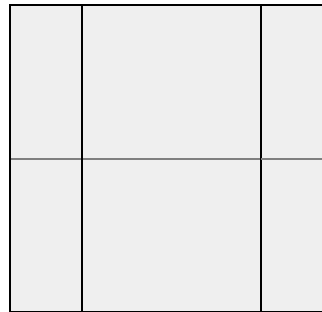


Sew C4 to C5/C4
Use all C5/C4s
Press toward C5

20

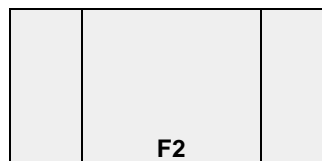


Cut in half



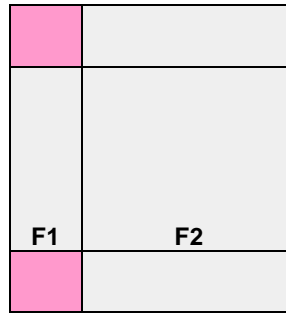
Completed Piece F2

40

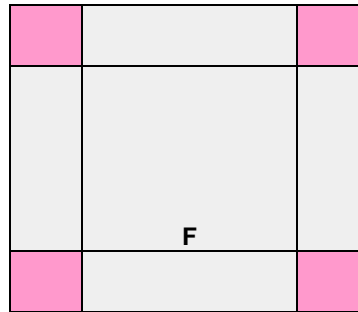


Finish Piece F

Sew F1 to F2
Use all F2s



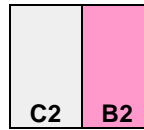
Sew F1 to F2/F1
Use all F2/F1s
Press toward F2



Completed Piece F
You have completed HALF your blocks
Set these to the side

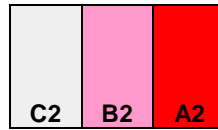
Piece G
G1 Sew C2 to B2 (all)
Press toward C2

40



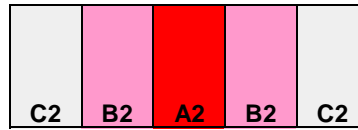
Sew A2 to B2/C2
Press toward A2

20

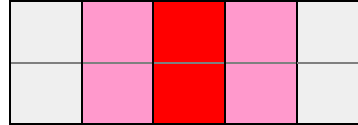


Sew B2/C2 to A2
Press toward A2

20

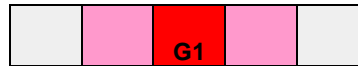


Cut in half lengthwise



Completed Piece G1

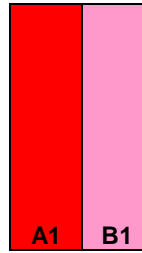
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Piece G2

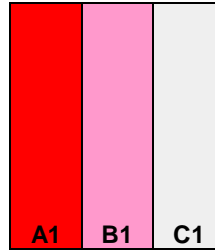
Sew A1 to B1
Use all A1s
Press toward A1

80



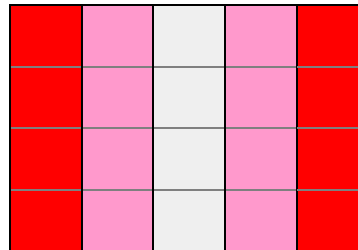
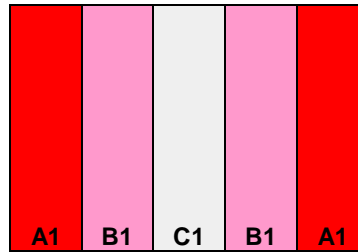
Sew C1 to A1/B1
Use all C1s
Press toward C1

20



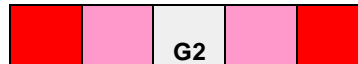
Sew A1/B1 to B1/A1/C1
Use all B1/A1/C1s
Press toward C1

20



Completed Piece G2

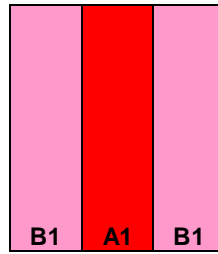
80



G3

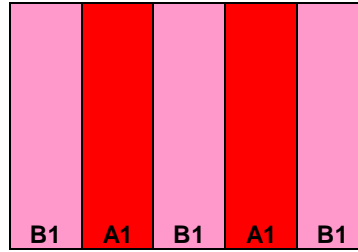
Sew B1 to B1/A1
Use remaining B1s
Press toward A1

20

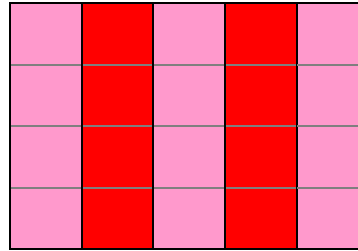


Sew B1/A1 to B1/A1/B1s
Use remaining B1/A1s
Press toward A1

20

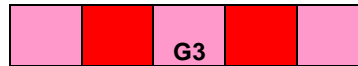


Cut into 2" widths



Completed Piece G3

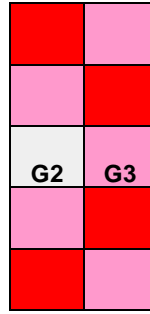
80



Finish Piece G

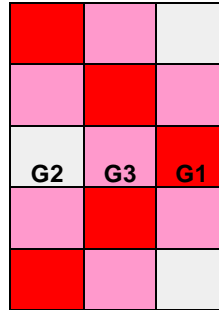
Sew G2 to G3
Press to G3
Use all G2 and G3

80



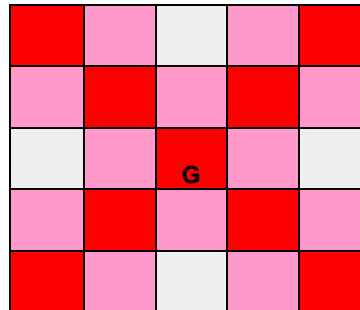
Sew G1 to G2/G3
Use all G1s
Press to G3

40



Sew G2/G3 to G2/G3/G1
Use all
Press to G3

40

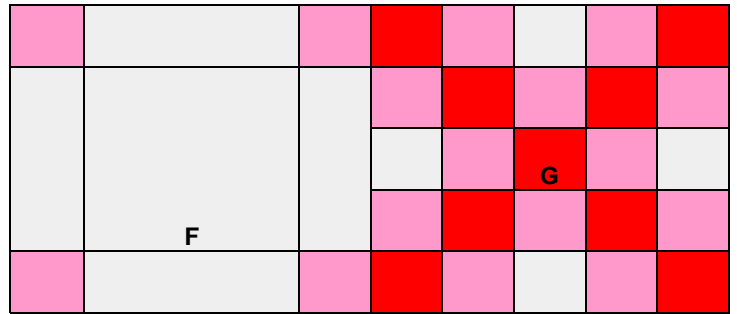


Completed G Piece

Finish block

Sew all F to G

40



Sew sets of F/G to other sets of F/G

20

You now have 20 blocks that look like the one at right.

Lay them out as desired and sew them together!

